

(Accredited by the National Accreditation Board for Testing and Calibration Laboratories, Govt. of India) ERDA Road, Makarpura Industrial Estate, Vadodara-390 010, India.

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TEST REPORT SHEET 1 of 4					
NAME & ADDRESS OF CUSTOMER	REPORT NO.	:	RP-1516-032368		
Dahanu Rubber Gloves Mfg. Co.,	DATE	:	30-11-2015		
Jawahar Marg, Village Sarawali,	CUSTOMER REF. NO	:	MKS/15-16/024		
Dahanu Road (East) - 401 602.	DATED	:	06-11-2015		
Dist. Thane,	DATE OF SAMPLE RECEIPT		DATE OF TESTING		
Maharastra State.	06-11-2015		19-11-2015 to 30-11-2015		

SAMPLE DESCRIPTION

Rubber hand gloves for electrical purpose

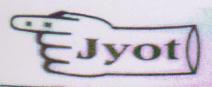
Type of gloves: 3

Size: 355 mm

Brand: Jyot

SAMPLE IDENTIFICATION

Printing:



TESTED ELECTRICALLY & PASSED

AS PERIL S. SPEC. 4770 - 1968 / 1991

TEST POTENTAL 17000 VOLTS

MAX WORKING POTENTIAL 7500 VOLTS

MONTH / YEAR:

SIZE: 355 mrs. NOV 2015

ERDA Sample Code: ERDA-00114691

TEST DETAILS

As per sheet 2 of 4

TEST SPECIFICATION

IS: 4770 - 1991

REMARK: The sample conforms to the requirements for all the mentioned tests.

ENCLOSURE: ANNEXURE - Photographs of sample (SHEET 1 of 1)

PREPARED BY

CHECKED BY

MT A. R. Pandya

NOTE: 1. This report relates only to the particular sample received for testing in good condition at ERDA.

This report cannot be reproduced in part under any circumstances.

3. Publication of this report requires prior permission in writing from Director, ERDA.

4. Only the tests asked for by the customer have been carried out.

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SHEET 2 of 4

TEST DETAILS:

Test Specification: IS: 4770-1991

Sr. No.	CI. No	Test Particulars.
1	6.1.1.a	Thickness
2	6.1.1.b	Tensile strength
3	6.1.1.c	Elongation at break
4	6.1.1.d	Tension set
5	6.1.1.e	Tensile stress at 200 percent elongation
6	6.1.1.f	Tear strength
7	6.1.1.g	Tensile strength and elongation at break after heat ageing
8	6.1.1.h	Puncture resistance
9	6.1.1.j	Moisture absorption
10	6.1.1.n	Proof voltage and leakage current
11	6.1.1.p	Breakdown voltage test

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REPORT NO.

: RP-1516-032368

SHEET 3 of 4

DATE

: 30-11-2015

Sr. No	CI. No.	Tests	Requirement as per Specification	Obtained value	Remarks
1	6.1.1.a	Thickness of gloves			RESEARCE OF
		Thickness, mm	*		
		-at Crotch area	Min. 0.80	1.44	Conforms
			Max. 1.50	1.46	Conforms
		-at Non-crotch area	Min. 0.95	1.45	Conforms
			Max. 1.50	1.49	Conforms
2	6.1.1.b	Tensile strength, MPa	Min. 10	18.4	Conforms
3	6.1.1.c	Elongation at break, %	Min. 500	683	Conforms
4	6.1.1.d	Tension set, %	Max. 25	1.7	Conforms
5	6.1.1.e	Tensile stress at 200 percent			
		elongation, MPa	Max. 2.1	1.8	Conforms
6	6.1.1.f	Tear strength, kN/m	Min. 14	35.4	Conforms
7	6.1.1.g	Tensile strength and elongation at break after heat ageing, - Change in tensile strength, after accelerated ageing at 70 ± 2°C			
		for 168 h, percent of original - Change in elongation at break, after accelerated ageing at 70 ±	Min. 90	93	Conforms
		2°C of 168 h, percent of original	Min. 80	96	Conforms
8	6.1.1.h	Puncture resistance, kN/m	Min. 18	45.4	Conforms
9	6.1.1.j	Moisture absorption, mg/cm ²	Max. 5	2.5	Conforms

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SHEET 4 of 4

REPORT NO.: RP-1516-032368

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Sr. No.	CI. No.	Test	Requirement as per Specification	Obtained value	Remarks
10	6.1.1.n	Proof voltage and leakage current			
		-Proof voltage test	Sample shall withstand 17000 V	Withstood	Conforms
			(rms) for 1 minute		
		-Leakage current at working	*		
		Voltage (7500 V rms), μA	Max. 4000	3700	Conforms
		-Leakage current at proof			
		Voltage (17000 V rms), mA	Max. 14	10.7	Conforms
11	6.1.1.p	Breakdown voltage test			
		-Breakdown voltage (V), rms	Min. 20000	26400	Conforms

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ANNEXURE

SHEET 1 of 1



Photograph No: ERDA-00114691

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