

(Accredited by the National Accreditation Board for Testing and Calibration Laboratories, Govt. of India) ERDA Road, Makarpura Industrial Estate, Vadodara-390 010, India.

EPABX : +91 (0265) 2642942, 2642964, 2642377, 3043128 / 29 / 30 / 31 / 33

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REPORT NO.: RP-1516-032366

DATE : 30-11-2015 **ANNEXURE**

SHEET 1 of 1



Photograph No: ERDA-00114689

PREPARED BY





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TEST REPORT				
			SHEET 1 of 4	
NAME & ADDRESS OF CUSTOMER	REPORT NO.	:	RP-1516-032366	
Dahanu Rubber Gloves Mfg. Co.,	DATE	:	30-11-2015	
Jawahar Marg, Village Sarawali,	CUSTOMER REF. NO	:	MKS/15-16/024	
Dahanu Road (East) – 401 602.	DATED	:	06-11-2015	
Dist. Thane,	DATE OF SAMPLE RECEIPT		DATE OF TESTING	
Maharastra State.	06-11-2015	100	19-11-2015 to 30-11-2015	
SAMPLE DESCRIPTION	SAMPLE IDENTIFICATION			

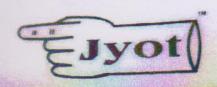
SAMPLE DESCRIPTION

Rubber hand gloves for electrical purpose

Type of gloves: 1

Size: 355 mm Brand: Jyot

Printing:



TESTED ELECTRICALLY & PASSED AS PER I. S. SPEC. 4770 - 1968 / 1991 **5000 VOLTS** TEST POTENTIAL MAX WORKING POTENTIAL 650 VOLTS WONTH / YEAR : MOV 2095 SEE: 355 mm.

ERDA Sample Code: ERDA-00114689

TEST DETAILS

As per sheet 2 of 4

TEST SPECIFICATION

IS: 4770 - 1991

REMARK: The sample conforms to the requirements for all the mentioned tests.

ENCLOSURE: ANNEXURE - Photographs of sample (SHEET 1 of 1)

PREPARED BY

Mr. N. R. Pandya

NOTE: 1. This report relates only to the particular sample received for testing in good condition at ERDA.

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SHEET 2 of 4

TEST DETAILS:

Test Specification: IS: 4770-1991

Sr. No.	CI. No	Test Particulars.
1	6.1.1.a	Thickness
2	6.1.1.b	Tensile strength
3	6.1.1.c	Elongation at break
4	6.1.1.d	Tension set
5	6.1.1.e	Tensile stress at 200 percent elongation
6	6.1.1.f	Tear strength
7	6.1.1.g	Tensile strength and elongation at break after heat ageing
8	6.1.1.h	Puncture resistance
9	6.1.1.j	Moisture absorption
10	6.1.1.n	Proof voltage and leakage current
11	6.1.1.p	Breakdown voltage test

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REPORT NO.

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SHEET 3 of 4

DATE

: 30-11-2015

Sr. No	CI. No.	Tests	Requirement as per Specification	Obtained value	Remarks
1	6.1.1.a	Thickness of gloves			
		Thickness, mm			
		-at Crotch area	Min. 0.50	0.67	Conforms
			Max. 0.95	0.77	Conforms
		-at Non-crotch area	Min. 0.55	0.71	Conforms
			Max. 0.95	0.84	Conforms
2	6.1.1.b	Tensile strength, MPa	Min. 17	27.6	Conforms
3	6.1.1.c	Elongation at break, %	Min. 600	710	Conforms
4	6.1.1.d	Tension set, %	Max. 20	5	Conforms
5	6.1.1.e	Tensile stress at 200 percent			
		elongation, MPa	Max. 2.1	1.7	Conforms
6	6.1.1.f	Tear strength, kN/m	Min. 14	37.2	Conforms
7	6.1.1.g	Tensile strength and elongation at break after heat ageing, - Change in tensile strength, after accelerated ageing at 70 ± 2°C			
		for 168 h, percent of original - Change in elongation at break, after accelerated ageing at 70 ±	Min. 80	88	Conforms
		2°C of 168 h, percent of original	Min. 80	94	Conforms
8	6.1.1.h	Puncture resistance, kN/m	Min. 18	46.8	Conforms
9	6.1.1.j	Moisture absorption, mg/cm ²	Max. 5	1.8	Conforms

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SHEET 4 of 4

Sr. No.	CI. No.	Test	Requirement as per Specification	Obtained value	Remarks
10	6.1.1.n	Proof voltage and leakage current			
		-Proof voltage test	Sample shall withstand 5000 V (rms) for 1 minute	Withstood	Conforms
		-Leakage current at working			
		Voltage (650 V rms), μA	Max. 400	400	Conforms
		-Leakage current at proof			
		Voltage (5000 V rms), mA	Max. 4	3.7	Conforms
11	6.1.1.p	Breakdown voltage test			
		-Breakdown voltage (V), rms	Min. 6000	11200	Conforms

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